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APPLICATION NO		FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/799,306	03/12/2004		Roger W. Engelbart	7784-000624	8142
27572	7590	02/22/2005		EXAMINER	
HARNES P.O. BOX	-	EY & PIERCE,	JARRETT, RYAN A		
BLOOMFIELD HILLS, MI 48303				ART UNIT	PAPER NUMBER
				2125	
				DATE MAILED: 02/22/200	5

Please find below and/or attached an Office communication concerning this application or proceeding.

Am

	Application No.	Applicant(s)					
	10/799,306	ENGELBAR ET AL					
Office Action Summary	Examiner	Art Unit					
	Ryan A. Jarrett	2125					
- The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply							
A SHORTENED STATUTORY PERIOD FOR REPL' THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.1 after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a repl - If NO period for reply is specified above, the maximum statutory period of - Failure to reply within the set or extended period for reply will, by statute - Any reply received by the Office later than three months after the mailing - earned patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be time y within the statutory minimum of thirty (30) days will apply and will expire SIX (6) MONTHS from the cause the application to become ABANDONE	nely filed s will be considered timely. the mailing date of this communication. D (35 U.S.C. § 133).					
Status							
1) Responsive to communication(s) filed on 18 Ja	Responsive to communication(s) filed on <u>18 January 2005</u> .						
2a)⊠ This action is <b>FINAL</b> . 2b)☐ This	<u> </u>						
•	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
Disposition of Claims							
4)⊠ Claim(s) 1-39 is/are pending in the application	☑ Claim(s) <u>1-39</u> is/are pending in the application.						
4a) Of the above claim(s) is/are withdraw	4a) Of the above claim(s) is/are withdrawn from consideration.						
5)⊠ Claim(s) <u>37-39</u> is/are allowed.	Claim(s) <u>37-39</u> is/are allowed.						
6)⊠ Claim(s) <u>1-20 and 24-36</u> is/are rejected.							
7)⊠ Claim(s) <u>21-23</u> is/are objected to.							
8) Claim(s) are subject to restriction and/or election requirement.							
Application Papers							
9)☐ The specification is objected to by the Examiner.							
10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.							
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).							
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).							
11)☐ The oath or declaration is objected to by the Ex	caminer. Note the attached Office	Action or form PTO-152.					
Priority under 35 U.S.C. § 119							
<ul> <li>12) Acknowledgment is made of a claim for foreign</li> <li>a) Ali b) Some * c) None of:</li> <li>1. Certified copies of the priority document</li> <li>2. Certified copies of the priority document</li> </ul>	s have been received.						
Copies of the certified copies of the prio application from the International Bureau	rity documents have been receive						
* See the attached detailed Office action for a list	, , ,	d.					
Attachment(s)							
1) Notice of References Cited (PTO-892)	4) Interview Summary						
<ul> <li>2) Notice of Draftsperson's Patent Drawing Review (PTO-948)</li> <li>3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08)</li> </ul>	ite atent Application (PTO-152)						
Paper No(s)/Mail Date <u>1/20/05</u> . (PTO-1449 or PTO/SB/08) 5) Cher:							

### **DETAILED ACTION**

## Response to Arguments

1. Applicant's arguments filed 1/18/05 have been fully considered but they are not persuasive. With respect to Holmes et al., Applicant argues, "Nowhere is it described or suggested, however, what kind of machine might be used to make repairs, nor is it described how such a machine would automatically discard or repair the affected region. Holmes et al. do not describe or suggest automatically causing the fiber placement machine to return to a defect location to make such repairs." However, Holmes et al. does in fact disclose that it is the fiber placement head that automatically makes the repairs by altering the placement of the fiber tapes (col. 7 lines 19-22).

#### Information Disclosure Statement

2. In the IDS filed 1/20/05, U.S. Patent document reference #3 has not been considered. It appears that this publication number has been miss-typed.

### Claim Objections

- 3. Claims 37 and 38 are objected to because of the following informalities:
  - In claim 37 line 4, "the material" should be changed to "a material".
  - In claim 38 line 4, "the material" should be changed to "a material".
  - Appropriate correction is required.

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## Claim Rejections - 35 USC § 102

4. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.
- 5. Claims 1-19 and 24-36 are rejected under 35 U.S.C. 102(e) as being clearly anticipated by Holmes et al. U.S. Patent No. 6,799,619. For example, Holmes et al. discloses a method comprising: using a material placement machine to lay one or more courses and one or more plies of composite material to form a composite structure; electronically accessing positional data defining a defect location on the composite structure; and automatically causing the material placement machine to return to the defect location as defined by the positional data; wherein the automatically causing includes automatically causing the material placement machine to place material sufficient for repairing a defect at the defect location; wherein the automatically causing includes automatically causing the material placement machine, after completing a ply of the composite structure, to return to a course of the ply in which a defect is located and place material along the course sufficient for repairing the defect; wherein the automatically causing includes creating a program to automatically generate instructions in connection with the positional data, for causing the material placement machine to return to the defect location as defined by the positional data and place material

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sufficient for repairing the defect at the defect location; wherein the program extracts positional data from a first file (e.g., camera) to a second file (e.g., controller) and generates instruction with the second file; further comprising determining whether a defect is repairable by the material placement machine without user intervention, and wherein the automatically causing includes automatically causing the material placement machine to repair a defect determined to be repairable by the material placement machine without user intervention; further comprising inspection the composite structure for defects; further comprising determining whether a defect is unacceptable, and wherein the automatically causing includes automatically causing the material placement machine to return to a defect determined to be unacceptable (e.g., col. 6 line 4 – col. 7 line 23, col. 8 lines 23-36).

## Claim Rejections - 35 USC § 103

- 6. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 7. Claim 20 is rejected under 35 U.S.C. 103(a) as being unpatentable over Holmes et al. as applied to claim 13 above. Holmes et al. does not *explicitly* disclose that the exterior monitoring of the material application position of the material placement machine comprises determining a first distance from a first reference point of the composite structure to a defect. However, it would have been obvious to one having

ordinary skill in the art at the time the invention was made to modify Holmes et al. to include this feature so that the controller of Holmes et al. would know where to direct the material placement machine. The camera of Holmes et al. sends the defect data to the controller. It would have been obvious that in order to properly direct the material placement machine to the defect, the defect data received by the controller from the camera would need to be defined based on some sort of reference point or origin.

# Allowable Subject Matter

- 8. Claims 37-39 are allowed.
- 9. Claims 21-23 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.
- 10. The following is a statement of reasons for the indication of allowable subject matter: The prior art of record fails to teach or fairly suggest exterior monitoring of a material application position of a material placement machine to determine a first distance from a first reference point of a composite structure to a defect; wherein the monitoring includes detecting and counting transitions between contrasting portions of a code ring coupled for common rotation with a compaction roller, in combination with the remaining features and elements of the claimed invention.

The prior art of record fails to teach or fairly suggest exterior monitoring of a material application position of a material placement machine to determine a first distance from a first reference point of a composite structure to a defect; further comprising summing courses completed to produce a total completed course count; and multiplying a predetermined course width by the total completed course count to determine a second distance from a second reference point of the composite structure to the defect, in combination with the remaining features and elements of the claimed invention.

#### Conclusion

11. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

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12. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Ryan A. Jarrett whose telephone number is (571) 272-3742. The examiner can normally be reached on 10:00-6:30 M-F.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Leo Picard can be reached on (571) 272-3749. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

2/15/05

Ryan A. Jarrett Examiner Art Unit 2125

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